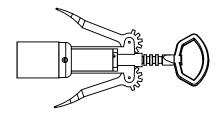
T740 Valve Removal Tool

HALKEY | ROBERTS®



Instructions for Use

T740 Valve Removal Tool for Manufacturers and Service Stations

> Valve Removal Tool Cat. No. 1740

Cat. No.: 730ROA, 730ROAR15, 730ROAR20, 730ROAR25, 730ROAR50, 740, 730ROLS43, 730ROLS43BKC4, 730ROLS43C4, 730ROLS56, 730ROLS56BKC4, 730ROLS66, 730ROLS66BK, 730ROLS66BKC4, 730ROLS66C4, 740ROLS43, 740ROLS43C4, 740ROLS56, 740ROLS56C4, 740ROLS66C4, V730015U56C4, V73002U56C4, V73002U56BC4, V73002U56BKC4, V730025U56C4, V730050U56C4

Cautions:

- Carefully follow the directions below to maintain the valve integrity.

730ROA Oral Valve with **Green Poppet** (Pre-removal procedure):

- 1. Additional tool needed for green poppet needle nose pliers.
- 2. Using needle nose pliers grasp one of the green poppet legs and pull to remove the green poppet, the stem and the spring.
- 3. Follow directions below.

Removal Oral Valve:

- 1. Raise handles of removal tool, ill. 1.
- 2. Alian tool with oral tube.
- 3. Screw tool into valve using a clockwise motion. Approximately 3 to 4 full turns.
- 4. Lower handles removing valve from tube, ill. 2.
- 5. Raise handles.
- 6. Unscrew valve from tool using a counterclockwise motion.
- 7. Dispose of used valve.
- 8. Remove debris from end of tool.
- 9. Carefully insert new valve in tube, ensuring that the valve is not damaged during insertion. The white, red or green poppet must face out.
- 10. Perform hang test on vest.

illustration 1

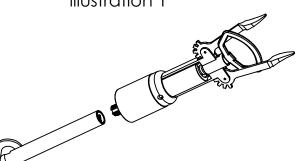
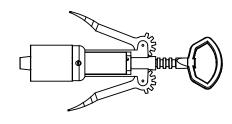


illustration 2



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